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CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

REPORT

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SUBJECT Production at Bankowa Steelworks

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Production at the Bankowa Steelworks, given in tons unless otherwise indicated:

	1949 Production	1950 Planned Production	Production First Six Months 1950
1. Blast furnaces			
Pig iron for machinery	89,099	90,000	46,706
Blast furnace gas	421,983,000 cu.m.	450,000,000 cu.m.	221,200,000 cu.m.
2. Steelworks			
Ordinary carbon steel	79,380	114,000	57,827
High-grade steel	113,004	70,400	30,894
Structural steel	—	12,450	15,115
Alloy steel	454	—	1,011
Steel for casting	12,583	12,150	6,900
3. Rolling mill			
Rolled ingots	210,479	262,000	134,045
Bolts	70,599	72,720	39,604
Dutch rails	139	—	
Normal rails	24,790	33,000	
Normal gauge accessories	9,248	15,000	
Ordinary bar steel	2,752	1,280	
High-grade bar steel	263	—	

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	1949 Production	1950 Planned Production	Production First Six Months 1950
4. Rolling mill/drawing mill 580			
Molds or forms*	8,960		
Fashioned (sic, probably section iron)	5,881		
Flat bars (rods)	54		
Round bars (rods)	5,454		
Square bars (rods)	1,270		
Section iron	102		
Steel for tubes	3,374		
High-grade bar steel	25		
Rails for coal mines	1,033		
Rails of over 175 mm		3,000	
Sheet billets	725		
Bolts	1,245		
Rail accessories	3,931	2,600	
Strips		3,000	
Bar steel and molds, in general		30,400	
5. Fine rolling mill 380			
High-grade steel	669		
Steel for accessories	1,133	5,000	
Round bars	2,497	2,350	
Flat bars	211		
High-grade bars	10		
Stropsy or strop (sic)	62,380		
Alloy steel	2		
Bolts	182		
Strips		11,000	

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	1949 Production	1950 Planned Production	Production First Six Months 1950
6. Rolling mills 580 and 380			
Sheet billets			2,150
Bars (rods)			3,225
Molds and section iron			14,767
Rails over 175 mm			17,453
Rails for coal mines			1,738
Railroad accessories			12,152
Strips			8,739
7. Steel foundry			
Steel rollers	1,945	2,200	927
Funnel fittings (?)	—	100	75
Steel castings without core	77	500	380
Steel castings with core	480	2,090	974
Complicated castings	1,173	720	474
Castings for rolling stock	—	80	16
Locomotive wheels	1,967	1,850	950
Freight car wheels	692	710	660
Other steel castings	1,726	750	201
8. Colored Metal Foundry			
Various castings	95	69	52
9. Pattern shop			
Working hours	78,571	65,000	38,746
10. Assembly shop			
Overhead contact hoops	4,671	4,200	1,954
Freight car hoops	11,771	17,000	9,142
Streetcar hoops	401	—	52
Rings	1,371	800	387
Freight car axles	3,563	2,500	860

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	1949 Production	1950 Planned Production	Production First Six Months 1950
Narrow-gauge locomotive axles	5	—	3
Ordinary carbon steel forgings	254	150	69
Forged bars, carbon steel	196	545	223
Forged bars, high-grade steel	374	—	127
Alloy steel bars	16	—	—
Free-forged products, carbon steel	370	804	230
Free-forged products, high-grade steel	699	—	380
Free-forged products, alloy steel	70	—	14
Wheels	8,425	5,200	1,361
11. Mechanical workshop			
Calculated machine hours	271,627		
Work hours	215,643		
12. Electricity consumed	26,586,000 kwh	26,400,000 kwh	19,824,000 kwh
13. Railroad accessories treated (machined)	15,738	20,000	8,784

* [redacted] Comment: Possibly products for making molds or forms. 50X1-HUM

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